



ASSEMBLY	PART NO.	NO.	PROFILE	GRADE	DIM 'A'	LENGTH(mm)	MASS(kg)
ST1		2	CHS139.7*3.0		4952		56.7
	M38	2	CHS139.7*3.0	350		4762	96.5
	p72	4	FL12*150	250		245	13.8
	p103	8	FL5*65	250		150	3.1
ST2		2	CHS139.7*3.0		5150		58.7
	M39	2	CHS139.7*3.0	350		4960	100.5
	p72	4	FL12*150	250		245	13.8
	p103	8	FL5*65	250		150	3.1
ST3		2	CHS139.7*3.0		4673		53.9
	M40	2	CHS139.7*3.0	350		4483	90.8
	p72	4	FL12*150	250		245	13.8
	p103	8	FL5*65	250		150	3.1
Total:							338.4

GENERAL NOTES

- ALL WELDS 6 CONT. FILLET U.N.O.
- CLEATS ARE ON CL OF MEMBER U.N.O.
- HOLES ARE LOCATED ON OR ABOUT CL U.N.O.
- ALL BUTT WELDS ARE FULL PENETRATION U.N.O.
- PAINT AS PER SPECIFICATION.
- NO PAINT IN WAY OF TF BOLT CONNECTIONS.
- THIRD ANGLE PROJECTION UNLESS NOTED.
- ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED BY "MARK".

G & R SHOP DETAILING

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PROJECT

LOT 2 PROSPECT PLACE BERRINBA

CLIENT

B & L STEEL P/L

DRAWN	GP	SCALE	1:5	DRAWING No.	REV
CHECKED		DATE	20.05.2008	227 - ST1	B

B	ISSUED FOR FABRICATION	05-06-08
A	ISSUED FOR APPROVAL	15-05-08
REV	REVISION DESCRIPTION	REV. DATE